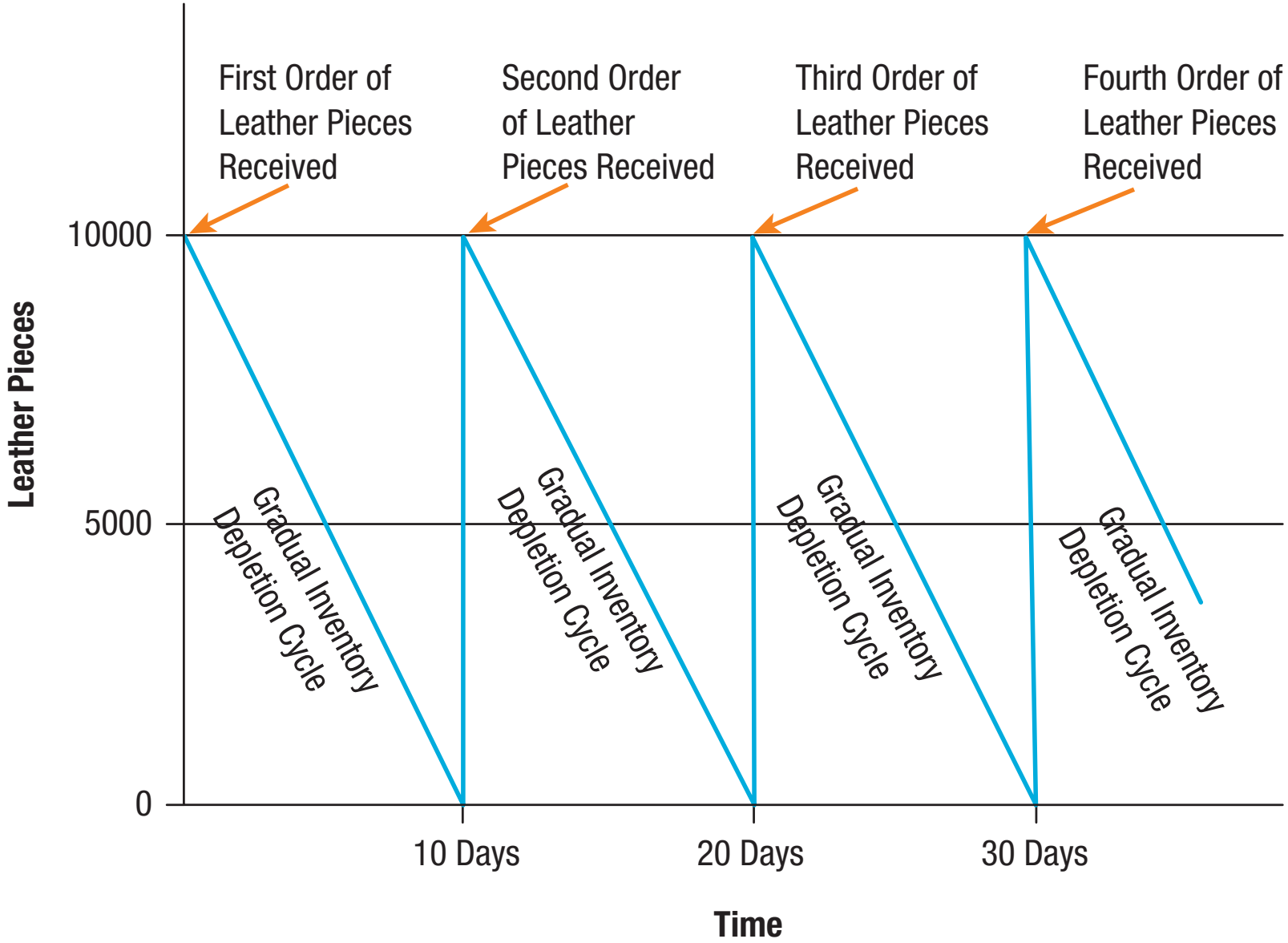FIGURE 15.2: Cycle Stock Levels at Comfort Shoes